

# D.M.KAPUR&SONS

<u>TECHNICAL DATA BS-30</u>		
PARTICULARS	In mm	In inches
Length of stroke	800	32
Length of ram without tool slide	1524	60
Ram bearing in column	902	35.5
Ram bearing in width	305	12
Tool slide traverse	203	8
Length of cross slide	1016	40
Width of cross slide	298	11.75
Horizontal traverse of the table	762	30
Vertical traverse of the table	450	18
Top clamping surface of the fixed table	390*762	15.35*30
Number of speeds to ram	4	
Maximum distance of table to ram	500	20
Min. distance of table to ram	51	2
Tool holder size	25*32	1*1.25
Size of base plate	1829*635	72*25
Overall size of the machine	2235*1727*1168	88*68*46
Swivel Vice-width of jaws	229	9
Swivel opening of jaws	280	11
H.P required	5H.P	

With warm regards,

KUNAL KAPUR  
(HEAD SALES- D.M.KAPUR&SONS)